

# WOODCREST MFG.

150 Washington Ave. P.O. Box 848 Peru, IN. 46970 Phone # 765-472-4471

## 2633 Instructions

2633 Instructions	
Tools Required	Phillips Head Screwdriver $\frac{7}{16}$ " Socket or Nut Driver
Parts	
A) $\frac{1}{4}$ " Flat Washers	24
B) $3\frac{1}{2}$ " Lag Bolts	24
C) #14 x $\frac{3}{4}$ " Screws	12
D) Safety Wires	6
E) Dowel Pins	4

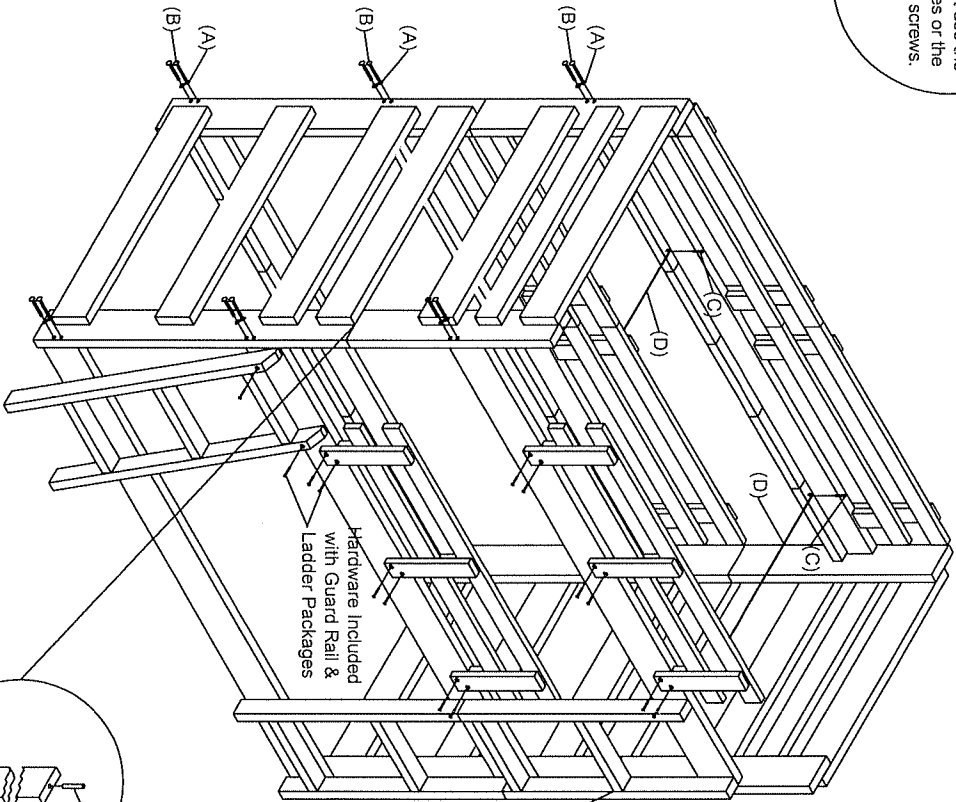
If Slat Packs are used, do not use the Safety Wires or the safety wire screws.

### Woodcrest Bunk Beds - Assembly Instructions

- 1) Side Rails - Position Side Rails to Bed Frame Leg with Foundation Blocks turned inside and down. Assemble with Lag bolts (B) and Flat Washers (A). Run the Lag Bolts in most of the way in and go to the next set of Lag Bolts and install the same way. Continue until all Lag Bolts are in place. When all Bed Rails are attached, go back and Tighten All Lag Bolts.
- 2) Safety Wires - Position Wires (D) on the Top of the Foundation Blocks  $1\frac{1}{2}$ " from the inside of the End Structure. Fasten both ends of the Safety Wire with  $14 \times \frac{3}{4}$ " Screws (C).

NOTE: All three Bunks use (2) Safety Wires Each.

- 3) Attach the (2) short Guard Rails on the Back Side of the Top and Middle Beds and the Long Guard Rails are Centered on the Front Side of the Top and Middle Beds with the Screws Included in the Guard Rail Package.
- 4) Place the Short Ladder against the Middle Bunk with the flat edges on the bottom of the ladder flat on the floor and the back section of the ladder flat against the bed rail and attach with screws provided in the Ladder Package. (LAD2633 is an optional ladder that is purchased separately.)
- 5) Dowel Pins Must Be Used to Stack Beds. Put Dowel Pins in all (4) holes, located in the top of each Leg on the Bottom Bed. Then Lower the Top Bunk onto the Dowel Pins until the Legs of the Top Bunk are resting on the Legs of the Bottom Bunk.



**\*\* Bunk Beds That Last**

**Made in the U.S.A. \*\***

# WOODCREST MFG.

## 2633 Instructions

### Safety Warnings

WOODCREST  
CERTIFIED

This Bunk Bed Model has been Tested by an Independent Laboratory and is in Compliance with the ASTM F-1427 Standard Consumer Safety Specification for Bunk Beds and code of Federal Regulations (CFR) 1213 "Safety Standards for Entrapment Hazards in Bunk Beds" and Code (CFR) 1513 Requirements for Bunk Beds"

\* \* \* \* \*

=====

Made in U.S.A.  
Buy AMERICAN

=====

### SIZE OF MATTRESS

This Bed is designed to use a Mattress 37"-38" wide and a length of 74"-75". The Bunkie Board is to be 37"-38" wide and a length of 74"-75". The Full Size Mattress is to be 52 1/2"-53 1/2" wide and length of 74" -75". The Bunkie Board is to be 52 1/2"-53 1/2" wide and length of 74"-75".

The total thickness Must NOT exceed 8" on Upper and Lower Bunks on ALL Models Except the 2400 and the Mattress Must NOT exceed 7" on Upper and Lower Bunks.

Note: There Must be at least 5" from Mattress Sleeping Surface to the top edge of Guard Rail.

### Replacement Parts

Replacement Parts, including additional Guard Rails, may be obtained from any of our Woodcrest Dealers.

- 1) Follow the Information on the Warnings appearing on the Upper Bunk End Structure, and on the Carton. Do Not Remove Warning Label from Bed.
- 2) Always Use the Recommended Size Mattress or Mattress Support, or Both, to Prevent the likelihood of Entrapment or Falls.
- 3) Surface of Mattress Must be at least 5" Below the Upper Edge of the Guardrails.
- 4) Do Not Allow Children under "6" years of age to use the Upper Bunk.
- 5) Periodically Check to ensure that the Guardrails, the Ladder and other components are in their proper position, free from Damage, and that all connections are tight.
- 6) Do Not Allow Horseplay on or under the Bed and Prohibit Jumping on the Bed.
- 7) Always Use the Ladder for Entering and Leaving the Upper Bunk.
- 8) Do Not Substitute Parts - Contact the Manufacturer or Dealer for Replacement Parts.
- 9) Use of a Nightlight may provide added Safety Precaution for a Child using the Upper Bunk.
- 10) Always Use Guardrails on Both Sides of the Upper Bunk.
- 11) The Use of Water or Sleep Figation Mattress is Prohibited.
- 12) Prohibit more than One Person on the Upper Bunk.
- 13) Keep these Instructions for Reference.
- 14) If the Bunk Bed will be placed next to a Wall, the Guardrail that runs the Full Length of the Bed should be placed against the Wall to Prevent Entrapment between the Bed and the Wall.

### Strangulation Hazard

Never Attach or Hang Items to Any Part of the Bunk Bed that are not designed for use with the Bed. For Example but not limited to: Hooks, Belts, Jump Ropes, Etc.

\*\* Bunk Beds That Last

Made in the U.S.A. \*\*

# WOODCREST MFG.

150 Washington Ave. PO Box 848 PERU, IN. 46970 Phone # (765) 472-4471

## LAD2633 Instructions

Tools Required	Phillips Head Screwdriver
	Hammer
Parts	
#8 x 2" Screws	10
$\frac{1}{2}$ " Caps	10

### Woodcrest Ladder Assembly Instructions

1) Two Piece Ladder - The Bottom Ladder is to be Installed First. The Bottom Ladder only has two mounting holes at each end.

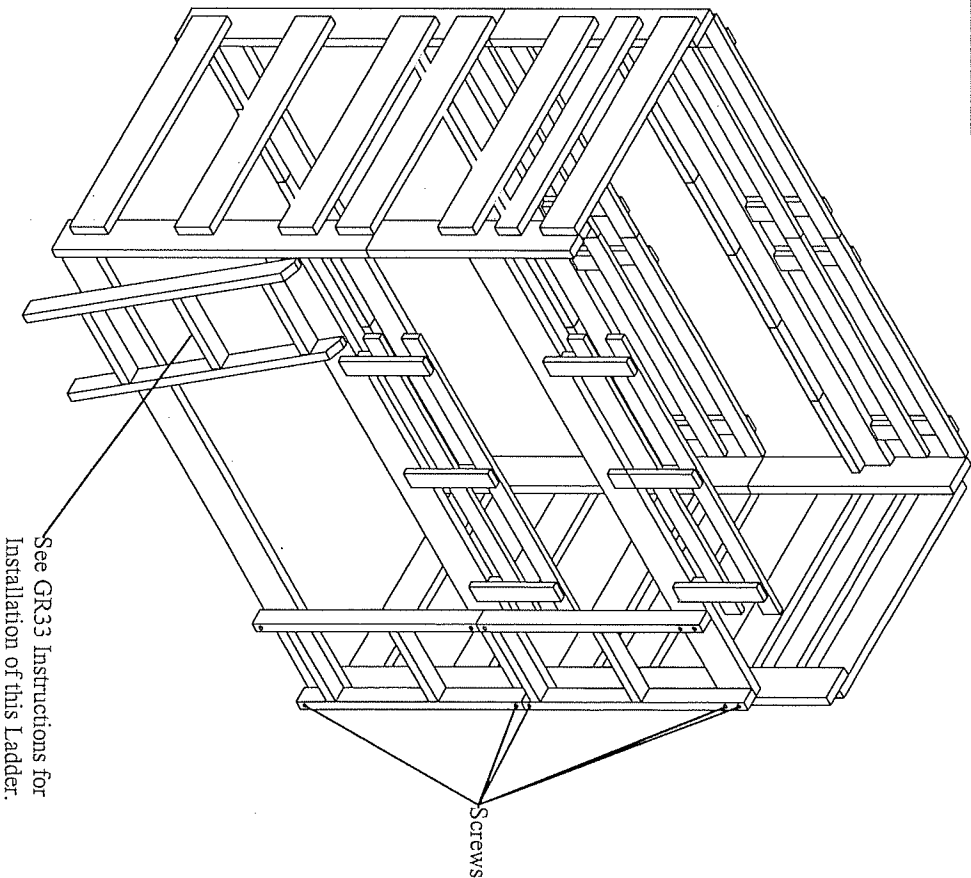
2) Place the Bottom Ladder on the Floor and up against the Bed Rails as shown in the Picture.

Note: The Bottom Step of the Ladder has to be even with the top of the bottom Bed Rail. If it is not, turn the Ladder end for end and again, position the Ladder against the Floor and the Bed Rails as shown in the Picture.

3) Attach the Bottom Ladder using (4) four #8 x 2" Screws. Cover the Holes with the  $\frac{1}{2}$ " Caps and tap into place.

4) The Top Ladder sets directly on top of the Bottom Ladder. Place the (4) Mounting Holes at the Top of the Ladder against the Top Bed Rail as shown in the Picture.

5) Attach the Top Ladder using (6) six #8 x 2" Screws. Cover the Holes with the  $\frac{1}{2}$ " Caps and tap into place.



See GR33 Instructions for Installation of this Ladder.

\*\* Bunk Beds That Last

Made In The U.S.A. \*\*